

**LD345**

## Weight Defender™ LD345

### General Description

LD345 is a thixotropic compound suitable for filling and/or flooding the most common types of optical fiber cables, such as loose tube, slotted core, ribbon, data, and communications cables

### Performance in Optical Fiber Cables

The chemical properties of the compound remain stable if kept in a temperature range between -50°C to +85°C; short exposures to temperatures up to 300°C will not affect them.

Cables manufactured with LD345 will show an excellent balance of properties and will pass both attenuation test at low temperatures and oil separation or drip test at high temperatures.

The compound does not affect inks generally used for optical fiber coating.

### Processing

Gel may be pumped with the usual metering pump devices at room temperature (cold filling technology). Constant quality ensures high-speed, trouble-free production.

### Health, Safety Precautions and Identification

LD345 was tested according to EU recommendations 83/467/EEC and 84/449/EEC and found to be:

- non toxic
- non irritant to eyes
- non irritant to skin
- non nutritive to fungus

Good personal hygienic practice should be used, and prolonged contact with skin should be avoided. Based on our current knowledge and available information, LD345 does not pose any health risks.

For further information, please refer to the Safety Data Sheet.

### Packaging

20 kg pail	top internal diameter	328 ± 1 mm
	bottom internal diameter	312 ± 1 mm
	height	383 ± 1 mm
170 kg ribbed drum	internal diameter	571 ± 3 mm
	height	875 ± 5 mm
170 kg straight-sided drum	internal diameter	571 ± 3 mm
	height	885 ± 5 mm
850 kg returnable (IBC) container	length x width x height	1,200 x 1,000 x 1,185 mm
850 kg disposable lined container	length x width x height	1,200 x 1,000 x 1,400 mm

*Other container types and sizes such as plastic or stainless steel can be tailored to customer requirements based on quantities and location.*

### Storage Information

Protect from moisture; storage life several years.

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### Characteristics

<b>Density (20°C)</b> ASTM D1475	0.45 ± 0.02	g/cm <sup>3</sup>
<b>Flash Point</b> DIN EN ISO 2592, ASTM D92	> 220	°C
<b>Viscosity</b> DIN 53019 (50 s <sup>-1</sup> , 20°C) (20 s <sup>-1</sup> , 20°C)	18,000 ± 1,800 45,000 + 4,500	mPa•s Pa•s
<b>Yield Stress</b> (by means of flow curve, 20°C)	> 80	Pa
<b>Cone Penetration</b> DIN 51580, ASTM D937 20°C -40°C	> 330 > 200	1/10 mm 1/10 mm
<b>Volatiles (by weight)</b> 80°C/24 hrs	< 0.5	%
<b>Oxidation Induction Time</b> ASTM D3895	> 60	min
<b>Oil Separation (FTM 791.C)</b> 120°C/24 hrs	0	%
<b>Dielectric Constant</b> ASTM D150 23°C ± 2°C	1.678 @ 1,000 cP 1.676 @ 10,000 cP	
<b>Dissipation Factor</b> ASTM D150 23°C ± 2°C	0.001071 @ 1,000 cP 0.00056 @ 10,000 cP	

### Compatibilities

O. F. Coating	Compatible with O. F. coatings (UV Acrylate) commonly used in optical fiber cables
PET, PBT, PA, PC	Compatible with thermoplastic materials commonly used in optical fiber cables
PP, PE	To be checked by the cable manufacturer; results are greatly influenced by material type

*This Technical Information reflects the current knowledge, and is designed to inform and advise. Info-Gel assumes no liability for correctness. Modifications may be made in the interest of technical improvement.*